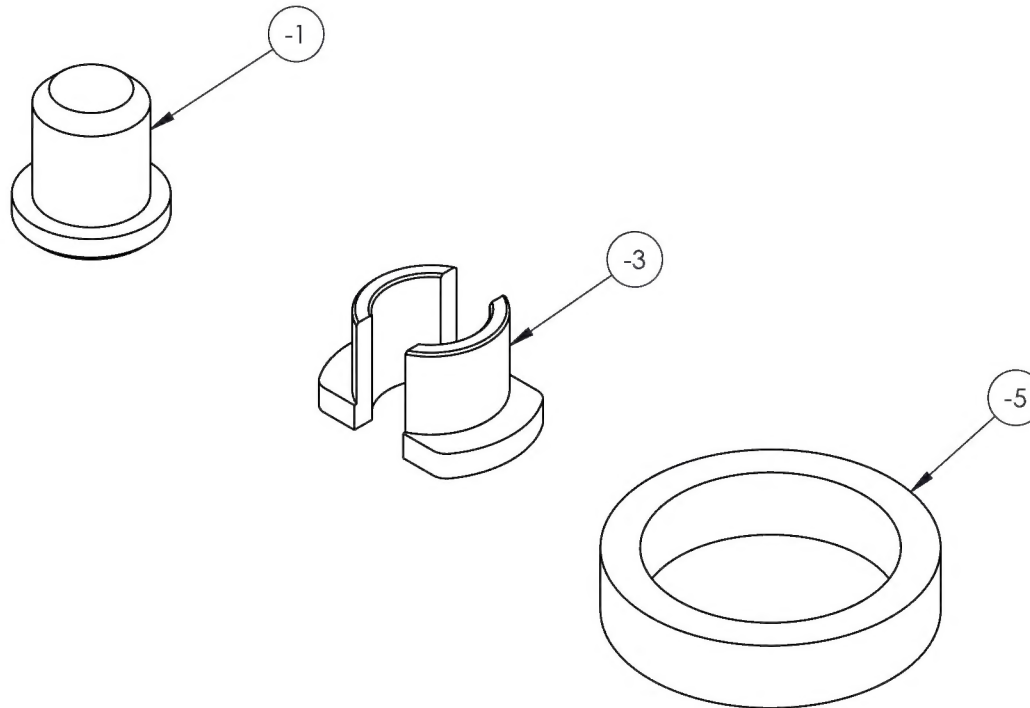


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1A	UPDATED TO NEW DRAFTING STANDARDS, CH'D TITLEBLOCK WAS RED BARN IS DART.	6/6/2014	DPD	RJC



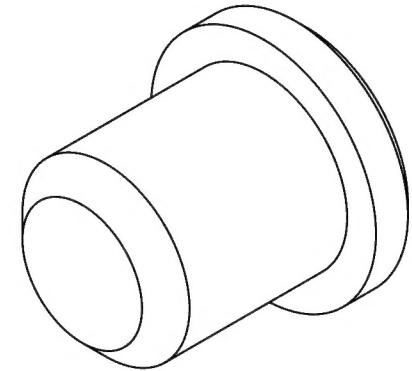
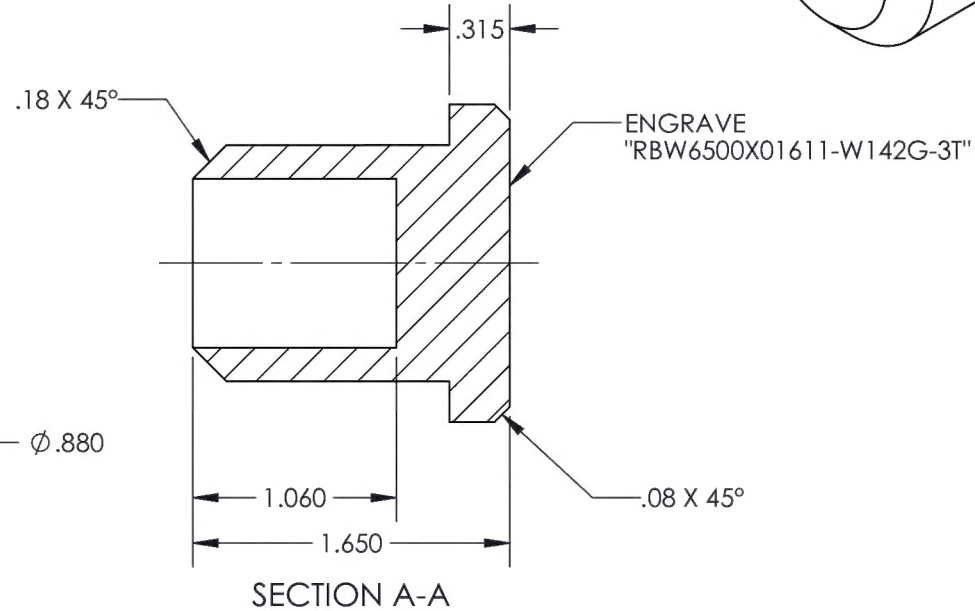
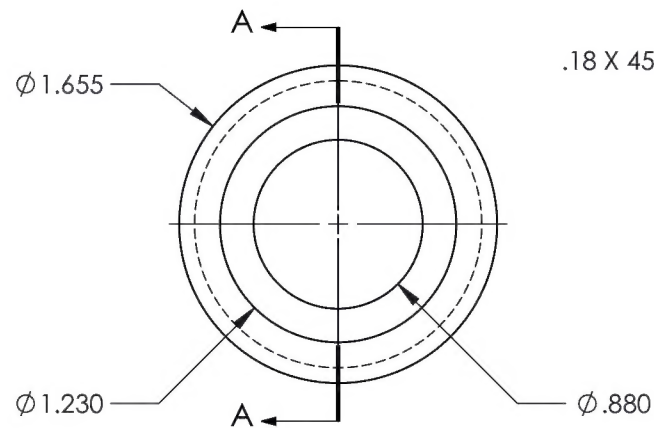
NOTE:
PART OF TOOL KIT RBW6505G00131-3T.

DART AEROSPACE	
TITLE INPUT OIL SEAL REMOVAL PRESS TOOL, IGB INPUT	
DWG NO. RBW6521A00138-W142G-3T	REV 1A
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH
SCALE 1:2	SPEC
DATE 6/6/2014	USED ON MODEL
	AW139
	SHEET 1 OF 4

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	REMOVER BASE	4140	Ø1-3/4 X 1-3/4	2
			-3	1	REMOVER TOOL	4140	Ø2-1/2 X 1-1/2 (MAKES 1 PR.)	3
			-5	1	RING	6061	Ø3-5/8 X 1	4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

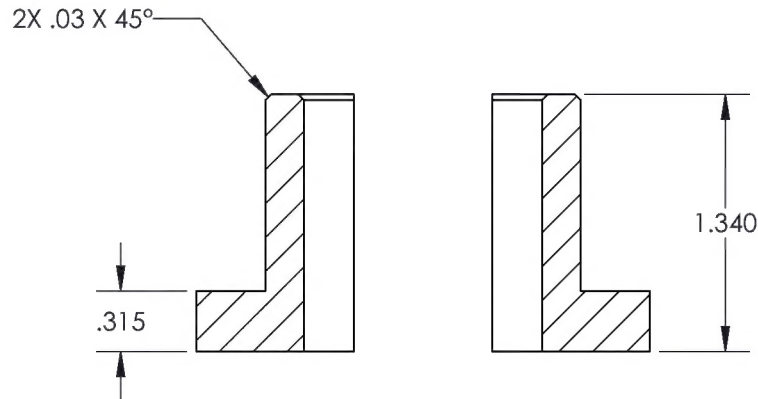
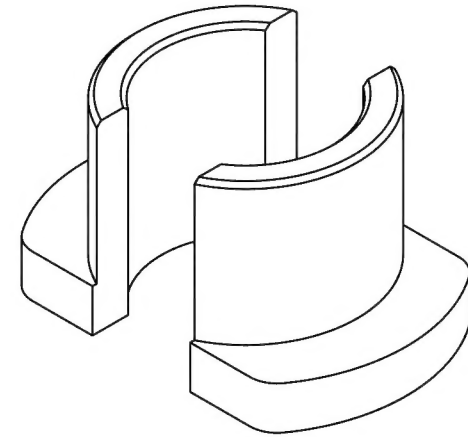
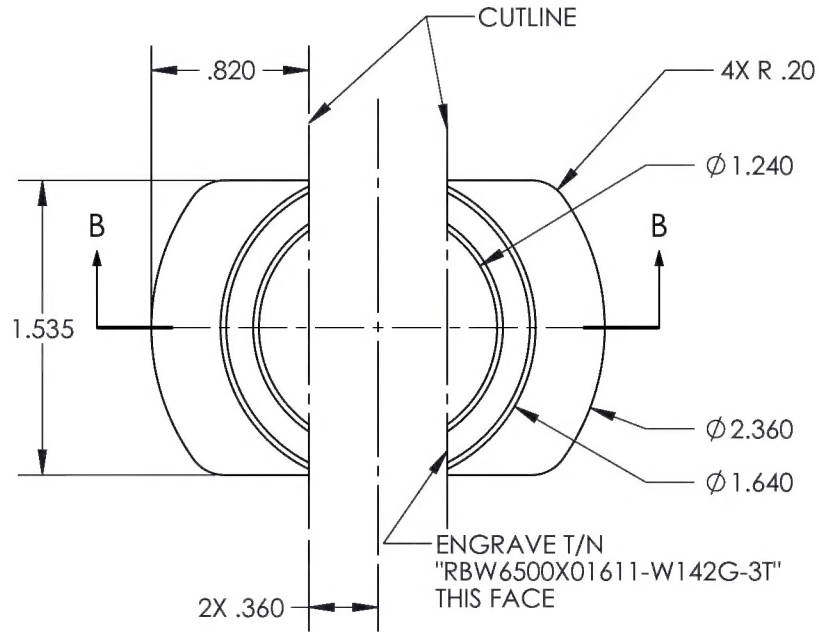


(-1)
REMOVER BASE

DART AEROSPACE	
TITLE INPUT OIL SEAL REMOVAL PRESS TOOL, IGB INPUT	
DWG NO. RBW6521A00138-W142G-3T-1	REV 1A
MAT'L 4140	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 6/6/2014
SHEET 2 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION B-B

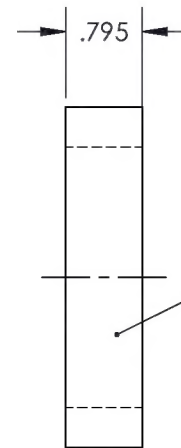
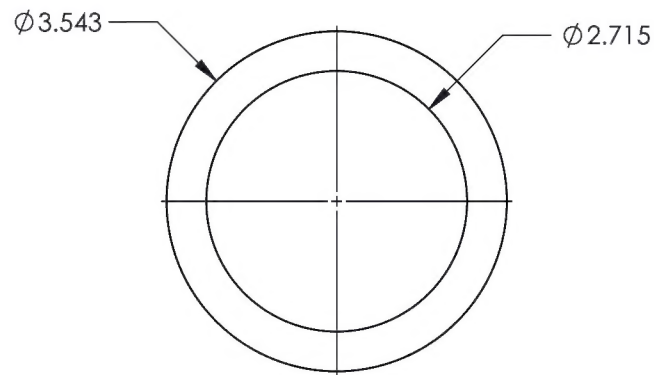
(-3)

REMOVER TOOL

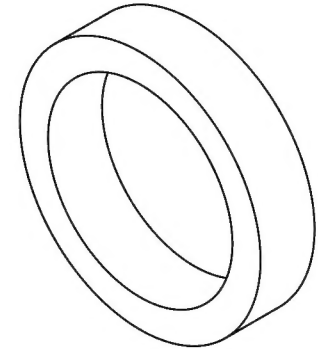
DART AEROSPACE	
TITLE INPUT OIL SEAL REMOVAL PRESS TOOL, IGB INPUT	
DWG NO. RBW6521A00138-W142G-3T-3	REV 1A
MAT'L 4140	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:1	DATE 6/6/2014
SHEET 3 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



ENGRAVE
"RBW6500X01611-W142G-3T"



⑤
RING

DART AEROSPACE	
TITLE INPUT OIL SEAL REMOVAL PRESS TOOL, IGB INPUT	
DWG NO. RBW6521A00138-W142G-3T-5	REV 1A
MAT'L 6061	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:2	DATE 6/6/2014
SHEET 4 OF 4	